

## ACRYLOC® PRIMERBOND™ RENDERCOAT

### PRODUCT TYPE

Primers

### PACKAGING

15L Heavy Duty Plastic Pail

### NOMINAL WEIGHT

19kg

### DESCRIPTION

*Acryloc Primerbond Rendercoat* is an advanced masonry primer, designed to seal and consolidate porosity on masonry substrates.

*Primerbond Rendercoat* assists in increasing adhesion and reducing absorption of the topcoat on "fresh" site mixed or acrylic render, is water resistant, is vapor permeable, is alkali resistant, and helps block efflorescence.

### FEATURES & BENEFITS

- Excellent vapour permeability
- Can be tinted to light colours
- Strong adhesion
- Easy to apply
- Water based
- Easy & safe clean up

### SUITABLE SUBSTRATES

- Cement Render & other rendered surfaces
- Fibre Cement Sheeting (Fibro/Blue board)
- Concrete floors, Asphalt paths and sports courts
- Clay and Concrete Brickwork
- Concrete blocks
- AAC (Autoclaved Aerated Concrete)

### SUBSTRATE PREPARATION

- Areas not to be coated should be masked and protected
- All surfaces to be coated must be clean, sound, free from contaminants including; oil, mould release, dust, dirt, silicone, mud, grease, salt, efflorescence, animal droppings and any loose or flaking material
- Care should be taken to keep Acryloc Primerbond Rendercoat off windows and adjacent surfaces that are not to be coated, as it can be very difficult to remove once allowed to dry

### APPLICATION

*Acryloc Primerbond Rendercoat* does not require thinning or dilution

#### Method

- *Acryloc Primerbond Rendercoat* can be applied using a roller, brush, HVLP spray equipment or airless spray
- If using airless spray equipment, a 19 thou tip and white gun filter is recommended
- Apply *Acryloc Primerbond Rendercoat* at the rate of 9-11 m<sup>2</sup>/L. Note that the achieved coverage will depend on the porosity of the substrate.
- *Acryloc Primerbond Rendercoat* must be over-coated as specified in the Wallcote system for the particular substrate

#### Allow Primerbond Rendercoat to dry before commencing following coats

#### Important Notes

- Do not apply *Acryloc Primerbond Rendercoat* on exposed surfaces when rain is anticipated within 6 hours of completion of the days work, longer in damp, cold +/- humid conditions
- Avoid application in full sun, on hot surfaces or in hot windy conditions
- Do not apply if Relative Humidity is above 85% or temperature is within 3°C of Dew Point
- Application should be carried out on a day with temperatures above 10°C and below 32°C ambient.
- Surface temperature must be above 10°C during the application and the drying period
- Coated area must be protected from damage until the completion of the project; finished work must be protected from rain, frost, dew and severe weather conditions until fully dried or for at least 48 hours
- The surface to be primed must have a residual moisture content <10%. Moisture meters should be used

## OTHER CONSIDERATIONS

### Clean-Up

Clean up with water

### Shelf-Life – Unopened Containers

Maximum two (2) years from date of manufacture when stored correctly.

### Transport & Storage

Pails should not be stacked more than three (3) high during transportation and must be transported upright

Store in a cool place, upright, out of direct sunlight and above 4°C

For further information refer to **SDS** for Acryloc *Primerbond Rendercoat*

## TECHNICAL DATA

APPEARANCE	White viscous liquid	
ODOUR	Low	
APPLICATION METHODS	Roller, brush, spray	
SPECIFIC GRAVITY (NOMINAL)	~ 1.2	
THEORETICAL COVERAGE	7-8 m <sup>2</sup> /L, less on a highly porous substrate	
DRY TIME (25°C & 50% RH) (APPROX)	Tack Free	Recoat/ Overcoat
	30 mins	After 2 Hours
NO. OF COATS	Typically 1 coat	

## SAFETY & HANDLING

Refer to **SDS** for **Acryloc Primerbond Rendercoat** before use. For further information on Material Safety Data Sheets, call the Acryloc **Tech – Info line** on **1300 661 745** or visit **www.acryloc.com.au**

When working with **Acryloc Primerbond Rendercoat** observe the usual precautions for handling acrylic water based products including:

- Avoid inhalation of the vapour, prolonged skin contact and particularly eye contact
- Wear protective clothing to minimize skin contact and wear goggles where splatter is likely
- Where spills occur, soak up liquid spillage with sand/sawdust and dispose of in a sensible manner. Do not permit run-off to sewer, storm water or open bodies of water

Full pails are HEAVY. Wear protective footwear and seek assistance if necessary.

## FIRST AID MEASURES

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### Ingestion

If swallowed, wash out mouth with water. Do **NOT** induce vomiting. Drink at least two (2) glasses of water. Seek medical attention.

### Eye

Wash with copious amount of water for 15 minutes holding eyelid(s) open. Take care not to rinse contaminated water into non-affected eye. Seek medical attention.

### Advice to Doctor

Treat symptomatically

## MANUFACTURED BY:

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