

## ACRYLOC® ECO-TEX™ SCRATCH

### PRODUCT TYPE

Texture Coating

### PACKAGING

15L Heavy Duty Plastic Pail

### NOMINAL WEIGHT

25kg

### DESCRIPTION

Forming part of the Wallcote system, Acryloc *Eco-Tex Scratch* coatings are durable, sand based coatings, with a medium grain size base and a small quantity of larger particles to create the scratch effect.

A range of textured effects can be achieved using different floating methods.

Acryloc *Trowel On Scratch* is available in two different granule sizes, supplied as tintable white bases ideal for providing an attractive finish on correctly prepared domestic & commercial, exterior & interior wall surfaces.

### FEATURES & BENEFITS

- Excellent water resistance
  - Excellent vapour permeability
  - Excellent flexibility
  - Excellent crack resistance
  - Excellent durability
  - Strong adhesion
  - Low maintenance
  - Easy to apply
  - Water based
  - Easy & safe clean up
  - Tintable
- Refer to the Wallcote System specification for the substrate being coated and carry out any preparatory steps.
- ↳ **Prime** (where required)  
Primerbond Masonry Concentrate, Primerbond Grip Coat (or) Primerbond Green Render
- ↳ **Texture Coating**  
*Eco-Tex Scratch*
- ↳ **Membrane Coating** (required for full warranty)  
Armourflex Masonry Matt, Lo Sheen or Armourflex Extreme

### SUITABLE SUBSTRATES – when properly prepared

- Cement Render
- AAC (Autoclaved Aerated Concrete)
- Fibre Cement Sheeting (Fibro/Blue board)
- Rendered expanded polystyrene
- Clay and Concrete Brickwork
- Concrete blocks
- Tilt panel walls
- Other primed exterior surfaces

### SUBSTRATE PREPARATION

- Areas not to be coated should be masked and protected
- All surfaces to be coated must be clean, sound, free from contaminants including; oil, mould release, dust, dirt, silicone, mud, grease, salt, efflorescence, animal droppings and any loose or flaking material
- All substrates other than fresh Acryloc Patch must be primed before the application of *Eco-Tex Scratch*.

#### Either

- Use Primerbond Grip Coat and apply a single coat at the rate of 9-11 m<sup>2</sup>/L. (Recommended on smooth surface)
- **Or** - Use diluted Acryloc Primerbond Masonry Concentrate and apply a single coat of at the rate of 10-13 m<sup>2</sup>/L
- **Or** - Use Primerbond Green Render and apply a single coat at the rate of 7-8 m<sup>2</sup>/L.

Allow all Primerbond Primers to dry before commencing following coats

(Note: Primerbond Masonry Concentrate is supplied as a concentrate which must be diluted 1:1 before use)

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## APPLICATION

- Acryloc *Eco-Tex Scratch* does not require thinning or dilution but up to 300mL of clean water can be added to a 15L pail to adjust the workability if desired.
- Alternatively, add up to 200mL of Acryloc Extenda to a 15L pail in warm conditions to provide longer open time.
- Mix thoroughly with a broad, flat stirrer, using an upward lifting action, or use a power mixer
- Power mixing is recommended as this will enhance the workability and give the best coverage.
- A wet edge should be maintained throughout the application and day joints formed at corners, expansion joints or mouldings where they will not be evident after completion

### Trowel on application

- Apply Acryloc *Eco-Tex Scratch* to the surface, trowelling to the thickness of the largest particle
- Commence at the top of the wall panel. (Two or more applicators may be required for large uninterrupted wall areas)
- Allow surface to stand for a short time prior to finishing
- Rub up or 'finish' with a suitable texture float either in a vertical or circular pattern depending on the desired finish and profile
- Application must be carried out in a brisk uniform fashion, terminating only when a whole area or section is completely coated. For example; a natural break, expansion joint or corner
- Acryloc *Eco-Tex Scratch* should not be extended (spread) too far; otherwise durability and hiding power may suffer.

### Important Notes

- Care should be taken to keep Acryloc *Eco-Tex Scratch* off windows and adjacent surfaces that are not to be coated, as it can be very difficult to remove once allowed to dry
- Do not apply Acryloc *Eco-Tex Scratch* when rain is anticipated within 5 hours of completion of the days work, longer in damp, cold +/- humid conditions
- Avoid application in full sun, on hot surfaces or in hot windy conditions
- Do not apply if Relative Humidity is above 85% or temperature is within 3°C of Dew Point
- Application should be carried out on a day with temperatures above 10°C and below 32°C ambient.
- Surface temperature must be above 10°C during the application and the drying period
- Coated area must be protected from damage until the completion of the project; finished work must be protected from rain, frost, dew and severe weather conditions until fully dried or for at least 48 hours
- Surface to be primed must have a residual moisture content <10%. Moisture meters should be used
- Acryloc *Eco-Tex Scratch* is normally over coated with Acryloc Armourflex for best colour accuracy, to improve durability and to reduce dirt pickup. This is essential for full system warranty.

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## OTHER CONSIDERATIONS

### Clean-Up

Clean up with water

### Shelf-Life – Unopened Containers

Maximum two (2) years from date of manufacture when stored correctly

### Transport & Storage

Pails should not be stacked more than three (3) high during transportation and must be transported upright

Store in a cool place, upright, out of direct sunlight and above 4°C

For further information refer to **MSDS** for Acryloc *Eco-Tex Scratch Texture*

**TECHNICAL DATA**

APPEARANCE	Off white textured viscous liquid	
ODOUR	Low	
APPLICATION METHODS	Trowel	
SPECIFIC GRAVITY (NOMINAL)	~ 1.5	
THEORETICAL COVERAGE	0.6-0.7m <sup>2</sup> /L 9 – 11 m <sup>2</sup> /15L Pail	
WET FILM THICKNESS (RECOMM)	Product grain size ~2mm	
** DRY TIME (25°C & 50% RH) (APPROX)	Tack Free 2-3hour	Recoat/ Overcoat After 24 hours
NO. OF COATS	Typically 1 coat	
GLOSS LEVEL	Matt – textured	

\*\* All water based texture systems continue to cure over several weeks / months in certain weather conditions.

**SAFETY & HANDLING**

Refer to **MSDS** for **Acryloc Eco-Tex Scratch** before use. For further information on Material Safety Data Sheets, call the Acryloc **Tech – Info line** on **1300 661 745** or visit **www.acryloc.com.au**

When working with **Acryloc Eco-Tex Scratch** observe the usual precautions for handling acrylic water based products including:

- Avoid inhalation of the vapour, prolonged skin contact and particularly eye contact
- Wear protective clothing to minimize skin contact and wear goggles where splatter is likely
- Where spills occur, soak up liquid spillage with sand/sawdust and dispose of in a sensible manner. Do not permit run-off to sewer, storm water or open bodies of water

Full pails are HEAVY. Wear protective footwear and seek assistance if necessary.

**FIRST AID MEASURES**

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**Ingestion**

If swallowed, wash out mouth with water. Do **NOT** induce vomiting. Drink at least two (2) glasses of water. Seek medical attention.

**Eye**

Wash with copious amount of water for 15 minutes holding eyelid(s) open. Take care not to rinse contaminated water into non-affected eye. Seek medical attention.

**Advice to Doctor**

Treat symptomatically

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