

## ACRYLOC® WATER BASED ENAMEL

PRODUCT TYPE	PACKAGING	NOMINAL WEIGHT
Trim Enamels	1L, 2L, 4L, 10L Steel Cans	1.4kg, 2.8kg, 5.4kg, 13.2kg respectively

### DESCRIPTION

Acryloc *Water Based Enamel* is a superior quality, water based enamel that dries to a hard, smooth finish.

Available in High Gloss and Satin finishes, Acryloc *Water Based Enamel* is designed for easy application and is a fast drying, low odour formulation.

Acryloc *Water Based Enamel* is suitable for interior and exterior use and is highly recommended for doors, architraves, skirting boards, window trims and the like throughout the home, office or workspace.

Acryloc *Water Based Enamel* is ideal for areas normally susceptible to mould and mildew such as bathrooms, kitchens and laundries

### FEATURES & BENEFITS

- Water based, Low Odour
- Easy to Apply, easy clean up
- Excellent Adhesion
- High Hiding Power
- Hi Gloss or Satin Finish
- Hard Wearing, Non Yellowing
- Chip Resistant
- Washable
- Stain Resistant
- Can be tinted to a wide range of colours

### SUBSTRATE PREPARATION - paint will not adhere to a surface that is dirty.

- Areas not to be coated should be masked and protected

#### New Unpainted Surfaces

Fill nail holes, cracks and imperfections with an appropriate patching material and sand smooth.

Remove dust and make sure that the surface is clean, sound and free from contaminants such as oil, mould release, silicone, grease and efflorescence.

#### *Bare Timber or MDF*

Apply one coat of Acryloc Primerbond All Purpose Undercoat.

#### *Fibrous or Set Plaster:*

Apply one coat of Acryloc Primerbond Wallboard Sealer.

A second coat may be required on very porous surfaces.

Ultra PSU may also be used.

#### *New Bare Metal:*

Thoroughly clean all surfaces to be painted with suitable cleaner and dry.

Apply one coat of Acryloc Primerbond Metal & Galv

#### *Aged/Rusted metal:*

Remove all surface rust by scraping and/or wire brush.

Treat all area to be coated with Acryloc Rust Convertor, rinse off thoroughly and allow to dry.

Apply one coat of Acryloc Primerbond Metal & Galv

#### Previously painted surfaces

Wash down with sugar soap and rinse with clean water.

Check for soundness of the original coating, remove any loose or flaking paint, fill holes and cracks and sand to an even finish. Gloss or Semi-Gloss finishes must be completely dulled by sanding.

Spot prime bare areas as recommended for new surfaces above.

Apply one coat of Primerbond All Purpose Undercoat.

### Important Notes

- Application should be carried out on a day with temperatures above 10°C and below 32°C.

**APPLICATION****Method**

- Thinning is not normally required but up to 30mL of clean water per litre of paint can be added to the first coat when spraying or in warm conditions.
- Acryloc Extenda is recommended in warm conditions to assist in maintaining a 'wet edge'; add up to 30mL per Litre.
- Mix thoroughly and check that the colour is correct (if tinted) before commencing work.
- Apply a full even coat of Acryloc *Water Based Enamel* by brush, roller or spray.
- For Roller application, a foam roller or a short to medium nap roller (6-10 mm) is recommended. High quality synthetic rollers give best performance.
- Allow to dry a minimum of 2 hours and apply a Second coat.

**Clean-Up**

- Clean up with water

**OTHER CONSIDERATIONS****Shelf-Life – Unopened Containers**

Maximum two (2) years from date of manufacture when stored correctly

**Transport & Storage**

Cans should not be stacked more than three (3) high during transportation and must be kept upright.

Store in a cool place, upright, out of direct sunlight and above 4°C.

For further information refer to **MSDS** for *Acryloc Water Based Enamel*

**TECHNICAL DATA**

APPEARANCE	Viscous white liquid		
ODOUR	Low		
SPECIFIC GRAVITY (NOMINAL)	1.1 - 1.4		
THEORETICAL COVERAGE	12 - 16 m <sup>2</sup> /L per coat, depending on surface		
WET FILM THICKNESS (RECOMM)	60-80 microns per coat sprayed or a generous roller / brush coat		
DRY TIME (25°C & 50% RH) (APPROX)	Tack Free	Recoat/ Overcoat	Fully Dried
	1 hour	2 hours	48 hours
NO. OF COATS	Minimum 2 coats recommended		
GLOSS LEVEL	Full Gloss or Satin		

**SAFETY & HANDLING**

Refer to **MSDS for Acryloc Water Based Enamel** before use. For further information on Material Safety Data Sheets, call the Acryloc Tech – Info line on **1300 661 745** or visit **www.acryloc.com.au**

Observe the usual precautions for handling acrylic water based products including:

- Avoid inhalation of the vapour, prolonged skin contact and particularly eye contact
- Wear protective clothing to minimize skin contact and wear goggles where splatter is likely
- Where spills occur, soak up liquid spillage with sand/sawdust and dispose of in a sensible manner. Do not permit run-off to sewer, storm water or open bodies of water

Full cans can be HEAVY. Wear protective footwear and seek assistance if necessary.

**FIRST AID MEASURES**

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**Ingestion** If swallowed, wash out mouth with water. Do NOT induce vomiting. Drink at least two (2) glasses of water. Seek medical attention.

**Eye** Wash with copious amount of water for 15 minutes holding eyelid(s) open. Take care not to rinse contaminated water into non-affected eye. Seek medical attention.

**Advice to Doctor** Treat symptomatically

**DISTRIBUTED BY:**

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