

## ACRYLOC<sup>®</sup> PRIMERBOND ALL PURPOSE UNDERCOAT

| PRODUCT TYPE         | PACKAGING                                | NOMINAL WEIGHT                        |
|----------------------|--|---------------------------------------|
| Primers & Undercoats | 1L, 4L, 10L Steel Cans, 15L Plastic Pail | 1.8kg, 6.8kg, 17kg, 24kg respectively |

### DESCRIPTION

Acryloc<sup>®</sup> *Primerbond All Purpose Undercoat* is a superior quality, tannin blocking undercoat for interior and exterior use. Easy application, fast drying and excellent sandability result in a smooth finish every time, ready for top coating.

Acryloc *Primerbond All Purpose Undercoat* is suitable for a range of applications, including new timber, MDF and previously painted surfaces including areas normally susceptible to mould/mildew.

Acryloc *Primerbond All Purpose Undercoat* is the preferred preparation coat for Acryloc Ultra Water Based Enamels

### FEATURES & BENEFITS

- Excellent adhesion
- High hiding power
- Easy to apply, low spatter formula
- Water based, Easy & safe clean up
- Excellent sandability
- Can be tinted to light/pastel colours
- Low Odour

### SUBSTRATE PREPARATION - paint will not adhere to a surface that is dirty.

- Areas not to be coated should be masked and protected

#### New Unpainted Surfaces

Fill nail holes, cracks and imperfections with an appropriate patching material and sand smooth.

Remove dust and make sure that the surface is clean, sound and free from contaminants such as oil, mould release, silicone, grease and efflorescence.

#### Previously painted surfaces

Wash down with sugar soap and rinse with clean water.

Check for soundness of the original coating, remove any loose or flaking paint, fill holes and cracks and sand to an even finish.

Gloss or Semi-Gloss finishes must be completely dulled by sanding.

### APPLICATION

- Mix thoroughly and check that the colour (if tinted) is correct before commencing work.

#### Method

- Apply 1 full even coat by brush, spray or roller.
- For Roller application, a foam roller or a short to medium nap roller (6-10 mm) is recommended. High quality synthetic rollers give best performance.
- Use a 13 or 15 thou spray tip with Airless spray.
- Allow to dry and sand smooth if required
- A second coat may be required for complete coverage on dark or porous surfaces

#### Important Notes

- Care should be taken to keep Acryloc *Primerbond All Purpose Undercoat* off windows and adjacent surfaces that are not to be coated.
- Application should be carried out on a day with temperatures above 10°C and below 32°C.

#### Clean-Up

- Clean up with water

**OTHER CONSIDERATIONS****Shelf-Life – Unopened Containers**

Maximum two (2) years from date of manufacture when stored correctly

**Transport & Storage**

Pails should not be stacked more than three (3) high during transportation and must be transported upright

Store in a cool place, upright, out of direct sunlight and above 4°C

For further information refer to **MSDS** for *Acryloc Primerbond All Purpose Undercoat*

**TECHNICAL DATA**

|                                      |                                  |              |                  |             |
|--------------------------------------|----------------------------------|--------------|------------------|-------------|
| APPEARANCE                           | Viscous white liquid             |              |                  |             |
| ODOUR                                | Low                              |              |                  |             |
| APPLICATION METHODS                  | Roller, brush, spray             |              |                  |             |
| SPECIFIC GRAVITY (NOMINAL)           | 1.5 – 1.6                        |              |                  |             |
| THEORETICAL COVERAGE                 | 10-15 m <sup>2</sup> /L per coat |              |                  |             |
| DRY TIME (25°C & 50% RH)<br>(APPROX) | Tack Free                        | Sand Back    | Recoat/ Overcoat | Fully Dried |
|                                      | 1 hour                           | 100 -120 min | 2 hours          | 48 hours    |
| NO. OF COATS                         | 1 coat is normally sufficient    |              |                  |             |
| GLOSS LEVEL                          | Flat                             |              |                  |             |

**SAFETY & HANDLING**

Refer to **MSDS** for **Acryloc Primerbond All Purpose Undercoat** before use. For further information on Material Safety Data Sheets, call the Acryloc Tech – Info line on 1300 661 745 or visit [www.acryloc.com.au](http://www.acryloc.com.au)

When working with **Acryloc Primerbond All Purpose Undercoat** observe the usual precautions for handling acrylic water based products including:

- Avoid inhalation of the vapour, prolonged skin contact and particularly eye contact
- Wear protective clothing to minimize skin contact and wear goggles where splatter is likely
- Where spills occur, soak up liquid spillage with sand/sawdust and dispose of in a sensible manner. Do not permit run-off to sewer, storm water or open bodies of water

Full pails are HEAVY. Wear protective footwear and seek assistance if necessary.

**FIRST AID MEASURES**

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If swallowed, wash out mouth with water. Do **NOT** induce vomiting. Drink at least two (2) glasses of water. Seek medical attention.

**Eye**

Wash with copious amount of water for 15 minutes holding eyelid(s) open. Take care not to rinse contaminated water into non-affected eye. Seek medical attention.

**Advice to Doctor**

Treat symptomatically

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