

WALLCOTE® PRO RENDER™

PRODUCT TYPE

Prep Coats - Render

PACKAGING

20kg Paper Bag

DESCRIPTION

Acryloc *Wallcote Pro Render* is a superior quality, cement based, polymer modified render containing washed and graded silica sands, acrylic powder to increase adhesion and strength and proprietary additives to aid workability.

Acryloc *Wallcote Pro Render* is suitable for a wide range of domestic and commercial wall rendering requirements. The high compressive and flexural strength achieved by this product make it particularly suitable for high density substrates with the added advantage of being able to be applied as a thin section skim coat on sound surfaces.

Applications on low density substrates are more suited to using Wallcote Trade Render with the addition of Liquid Bond.

FEATURES & BENEFITS

- Strong adhesion
- Excellent water resistance
- Excellent crack resistance
- Excellent durability
- Aids coverage of subsequent coatings
- Low maintenance
- Easy to apply
- May be used as thin section skim coat
- Easy & safe clean up

Refer to the Wallcote System specification for the substrate being coated and carry out any preparatory steps.

↳ Prep Coat

Wallcote Pro Render plus Acryloc Liquid Bond (if specified)

↳ Primer (required)

Primerbond Masonry Concentrate, Primerbond Grip Coat
Primerbond Rendercoat (or) Primerbond Green Render

↳ Texture Coating (if required)

Acryloc Marblecote Medium
(or) Eco-Tex Fine or Medium
(or) Allegro Fine or Medium

↳ Membrane Coating (required for full warranty)

Armourflex Masonry Matt, Lo Sheen or Armourflex Extreme

SUITABLE SUBSTRATES – when properly prepared

Cement Render & Concrete Blocks

Concrete and Clay Brickwork

Tilt panel walls

Expanded Polystyrene

Other primed exterior surfaces

Other proprietary cladding systems (*subject to manufacturer's recommendations)

Liquid Bond required?

No

Only for low porosity, eg Clinker bricks

No

Yes

No

If specified*

SUBSTRATE PREPARATION

- All surfaces to be rendered must be clean, sound and free from contaminants including; oil, mould release, dust, dirt, silicone, mud, grease, salt, efflorescence, animal droppings and any loose or flaking material
- Wallcote *Pro* requires a moderate amount of 'suction' by the substrate to give good adhesion. A dry, high porosity surface can rob too much water from the render and give a powdery, low strength finish.
- Test the substrate by applying water – the surface should immediately absorb the water and remain damp.
- Highly porous substrates should be tempered with water to reduce suction or coated with a solution of one part Acryloc Liquid Bond to 2 parts water immediately before rendering.

APPLICATION

- Care should be taken to keep Wallcote *Pro Render* off windows and adjacent surfaces that are not to be coated, as it can be very difficult to remove once allowed to dry. Areas not to be coated should be masked and protected
- Wallcote *Pro Render* may be applied by trowel or with suitable spraying equipment
- Wallcote *Pro Render* is normally over coated using appropriate components selected from the Wallcote™ system.

Mixing Method

Note: When mixing Wallcote *Pro Render* for the first time it is advisable to start by using the minimum amount of water recommended for the first bag and then adjusting the workability by following the procedure below. The total amount of water used in this first mix can be recorded and used as a guide for mixing subsequent bags.

- 2.75- 3.25 litres of water is required per bag of *Pro Render* (depending on method of application & workability required)
- Add the required quantity of water to a suitable mixing vessel. Add Acryloc Liquid Bond to the water, if required, and stir thoroughly.
- Add the *Pro Render* to the water steadily while mixing with a power stirrer until it is smooth and lump free.
- Allow the mix to stand for five (5) minutes before use or before adding extra water and remixing to adjust to the workability required.

Pot Life

- When mixed with water the maximum pot life is two (2) hours, do not add more water to extend pot life as this will reduce the strength and durability of the finished render

Brickwork & common masonry substrates

- Apply a coat of 3 - 5mm thickness
- Work on a 1- 2m² area and immediately finish with a suitable straight edge
- Work in this fashion until the whole area is flat and even
- Apply second and subsequent coats as required, with each being no less than 3mm and up to 5mm thick.
- Once the finish coat/s have firmed slightly, rub-up with a wooden, sponge or polystyrene float to produce an even, uniform and smooth surface

Proprietary façade systems

- Follow the façade manufacturer's specifications for finish coats and consult the relevant Acryloc Specification Sheet for any required special instructions. **Note; if in any doubt, call our Tech-info advice line. (1300 661745)

Coverage

Thickness (mm)	m ² per 20Kg bag
3-5mm	2.5 – 3.5m ²

Curing Time

Curing time allows the render to develop sufficient strength to resist mechanical damage before overcoating.

- Ensure Wallcote Pro has a residual moisture content <10%. Before applying primer, texture or paint coatings
Moisture meters should be used

Multiple Render Coats

- Allow minimum 3 to 4 hours curing time before applying second and subsequent render coats.
- Allow 2 to 3 days curing per coat of render before applying texture or paint coatings.

Single render coat

- Allow 2 to 3 days before applying texture or paint coatings to a single, fresh 3-5mm render coat.

Sprayed Render

Allow 5 days before applying texture or paint coatings to a single, fresh sprayed render coat. More time is required because sprayed render is normally applied thicker than 3-5mm and because the mix contains more water per bag.

Important Notes

- Do not apply Wallcote *Pro Render* on unprotected surfaces when rain is anticipated within 6 hours of completion of the days work, longer in damp, cold +/- humid conditions
- Avoid application in full sun, on hot surfaces or in hot windy conditions
- Application should be carried out on a day with temperatures above 10°C and below 32°C ambient.
- Coated area must be protected from damage until the completion of the project; finished work must be protected from rain, frost and severe weather conditions until fully dried

OTHER CONSIDERATIONS

Clean-Up

Clean up with water

Shelf-Life – Unopened Bags

Maximum 1 year from date of manufacture when stored correctly

Transport & Storage

Store in a dry place, off floor level and preferably on the original pallet.

SAFETY & HANDLING

Refer to **SDS** for **Wallcote Pro Render** before use. For further information on Material Safety Data Sheets, call the Acryloc Tech – Info line on **1300 661 745** or visit **www.acryloc.com.au**

When working with **Wallcote Pro Render** observe the usual precautions for handling cement based mortars & renders including:

- Avoid inhalation of the dust, prolonged skin contact with wet mortar and eye contact
- Wear protective clothing to minimize skin contact and wear goggles where splatter is likely
- Where spills occur, soak up liquid spillage with sand/sawdust, sweep up loose powder and dispose of in a sensible manner. Do not permit run-off to sewer, storm water or open bodies of water

Full bags are HEAVY. Wear protective footwear and seek assistance if necessary.

FIRST AID MEASURES

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Ingestion

If swallowed, wash out mouth with water. Do **NOT** induce vomiting. Drink at least two (2) glasses of water. Seek medical attention.

Eye

Wash with copious amount of water for 15 minutes holding eyelid(s) open. Take care not to rinse contaminated water into non-affected eye. Seek medical attention.

Advice to Doctor

Treat symptomatically

DISTRIBUTED BY:

Bizfine Pty Ltd

T/A Acryloc Building Products

174 Cavan Rd

DRY CREEK

South Australia 5094

P: +61 8 8368 0222

F: +61 8 8368 0223

E: sales@acryloc.com.au

W: www.acryloc.com.au
