

## ACRYLOC® ROLL ON TEXTURES

### PRODUCT TYPE

Texture Coating

### PACKAGING

5L & 15L Heavy Duty Plastic Pail

### NOMINAL WEIGHT

7kg, 21kg respectively

### DESCRIPTION

Forming part of the Wallcote system, *Acryloc Roll On Textures* are low to medium profile granular coatings, designed to be applied with a roller. A range of textured effects can be achieved using selected roller covers or by subsequent troweling over the rolled surface.

*Acryloc Roll on Textures* are available as tintable, white bases in two grain sizes, Moroccan Medium and Rustic Coarse, and produce an attractive finish on correctly prepared domestic & commercial, exterior & interior wall surfaces.

### FEATURES & BENEFITS

- Excellent water resistance
- Excellent vapour permeability
- Excellent durability
- Strong adhesion
- Low maintenance
- Easy to apply
- Water based, Easy & safe clean up
- Tintable

Refer to the Wallcote System specification for the substrate being coated and carry out any preparatory steps.

↳ **Prime** (where required)

Primerbond Masonry Concentrate, Primerbond Grip Coat  
Primerbond Rendercoat (or) Primerbond Green Render

↳ **Texture Coating**

*Moroccan Fine / Rustic Coarse*

↳ **Membrane Coating** (required for full warranty)

Armourflex Masonry Matt, Lo Sheen or Armourflex Extreme

### SUITABLE SUBSTRATES – when properly prepared

- Cement Render Clay and Concrete Brickwork
- AAC (Autoclaved Aerated Concrete)
- Fibre Cement Sheeting (Fibro/Blue board)
- Rendered expanded polystyrene
- Concrete blocks
- Tilt panel walls
- Other primed exterior surfaces

### SUBSTRATE PREPARATION

- Areas not to be coated should be masked and protected
- All surfaces to be coated must be clean, sound, free from contaminants including; oil, mould release, dust, dirt, silicone, mud, grease, salt, efflorescence, animal droppings and any loose or flaking material
- All substrates other than fresh Acryloc Patch must be primed before the application of

#### Either

- Use Primerbond Grip Coat and apply a single coat at the rate of 8-10 m2/L.
- **Or** - Use diluted Acryloc Primerbond Masonry Concentrate and apply a single coat of at the rate of 10-13 m2/L
- **Or** - Use Primerbond Green Render / Rendercoat and apply a single coat at the rate of 9-11 m2/L.

- Allow the Primerbond Primer to dry before commencing following coats

(Note: Primerbond Masonry Concentrate is supplied as a concentrate which must be diluted 1:1 before use)

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## APPLICATION

- *Acryloc Roll on Texture* does not require thinning or dilution.
- In warm conditions, up to 200mL of *Acryloc Extenda* may be added to a 15L pail, 40mL to a 4L can, to provide longer open time.
- Mix thoroughly with a broad, flat stirrer, using an upward lifting action, or use a power mixer
- Power mixing is recommended as this will enhance the workability and give the best coverage.
- A wet edge should be maintained throughout the application and day joints formed at corners, expansion joints or mouldings where they will not be evident after completion

## METHOD

- Apply *Acryloc Roll on Texture* to the surface with a suitable texture roller. Load the roller generously and apply in strips 500mm - 750mm in length.
- Once five (5) or six (6) strips have been applied, roll across to even out the surface
- Finish in one direction for an even texture
- Repeat the above steps, only re-rolling 70-100mm into the previously coated area
- Work quickly and without interruption, laying off from the edge to avoid texture imperfections
- If a small area is missed, it is best to touch up when the area is dry. Running out of material midway through a wall surface should be avoided at all times.

In this event, feather the edge and allow texture to dry, then marry in with new material

- *Acryloc Roll on Texture* should not be extended (spread) too far; otherwise durability and hiding power may suffer.

## Important Notes

- Care should be taken to keep *Acryloc Roll on Texture* off windows and adjacent surfaces that are not to be coated, as it can be very difficult to remove once allowed to dry
- Do not apply *Acryloc Roll on Texture* when rain is anticipated within 5 hours of completion of the days work, longer in damp, cold +/- humid conditions
- Avoid application in full sun, on hot surfaces or in hot windy conditions
- Do not apply if Relative Humidity is above 85% or temperature is within 3°C of Dew Point
- Application should be carried out on a day with temperatures above 10°C and below 32°C ambient.
- Surface temperature must be above 10°C during the application and the drying period
- Coated area must be protected from damage until the completion of the project; finished work must be protected from rain, frost, dew and severe weather conditions until fully dried or for at least 48 hours
- Surface to be primed must have a residual moisture content <10%. Moisture meters should be used
- *Acryloc Roll on Texture* should be over coated with *Acryloc Armourflex* for best colour accuracy, to improve durability and to reduce dirt pickup. This is essential for full system warranty.

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## OTHER CONSIDERATIONS

### Clean-Up

Clean up with water

### Shelf-Life – Unopened Containers

Maximum two (2) years from date of manufacture when stored correctly

### Transport & Storage

Pails should not be stacked more than three (3) high during transportation and must be transported upright

Store in a cool place, upright, out of direct sunlight and above 4°C

For further information refer to **SDS** for *Acryloc Roll on Sand Texture*

**TECHNICAL DATA**

APPEARANCE	Off white textured viscous liquid	
ODOUR	Low	
APPLICATION METHOD	Roller	
SPECIFIC GRAVITY (NOMINAL)	1.4 -1.6	
THEORETICAL COVERAGE	1.5-1.8m <sup>2</sup> /L Moroccan Fine; 1.3-1.7m <sup>2</sup> /L Rustic Coarse	
WET FILM THICKNESS (RECOMM)	Product grain size	
**DRY TIME (25°C & 50% RH) (APPROX)	Tack Free 2-3 hours	Recoat/ Overcoat After 24 hours
NO. OF COATS	Typically 1 coat	
GLOSS LEVEL	Textured – matt	

\*\* All water based texture systems continue to cure over several weeks / months in certain weather conditions.

**SAFETY & HANDLING**

Refer to **SDS for Acryloc Roll On Textures** before use. For further information on Material Safety Data Sheets, call the Acryloc Tech – Info line on **1300 661 745** or visit **www.acryloc.com.au**

When working with **Acryloc Roll On Textures** observe the usual precautions for handling acrylic water based products including:

- Avoid inhalation of the vapour, prolonged skin contact and particularly eye contact
- Wear protective clothing to minimize skin contact and wear goggles where splatter is likely
- Where spills occur, soak up liquid spillage with sand/sawdust and dispose of in a sensible manner. Do not permit run-off to sewer, storm water or open bodies of water

Full pails are HEAVY. Wear protective footwear and seek assistance if necessary.

**FIRST AID MEASURES**

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**Ingestion**

If swallowed, wash out mouth with water. Do **NOT** induce vomiting. Drink at least two (2) glasses of water. Seek medical attention.

**Eye**

Wash with copious amount of water for 15 minutes holding eyelid(s) open. Take care not to rinse contaminated water into non-affected eye. Seek medical attention.

**Advice to Doctor**

Treat symptomatically

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